

保證熔解量(公斤/小時) TYPICAL MELTING RATE (Kg/Hr)

| 頻率範圍 Frequency Range (HZ) | 輸出電力 Power Output (KW) | 輸入電力 Power Input (KVA) | 不銹鋼 Steel 1650 °C kg | 青銅 Bronze 1175 °C kg | 鑄鐵 Iron 1500 °C kg | 鋁 Aluminum 730 °C kg |
|------------------------------------|---------------------------------|---------------------------------|-------------------------------|-------------------------------|-----------------------------|-------------------------------|
| 3k-10k | 35 | 41 | 40 | 70 | 45 | 40 |
| 2K-3K | 75 | 90 | 105 | 185 | 115 | 105 |
| 2K-3K | 100 | 125 | 145 | 260 | 160 | 145 |
| 2K-3K | 125 | 150 | 200 | 370 | 215 | 200 |
| 2K-3K | 150 | 175 | 235 | 400 | 250 | 235 |
| 2K-3K | 175 | 200 | 280 | 525 | 305 | 280 |
| 500-3K | 200 | 230 | 320 | 620 | 350 | 320 |
| 500-3K | 250 | 285 | 435 | 825 | 480 | 435 |
| 500-1K | 300 | 350 | 540 | 1015 | 600 | 540 |
| 200-1K | 400 | 450 | 725 | 1380 | 815 | 725 |
| 200-1K | 500 | 560 | 905 | 1730 | 1000 | 905 |
| 200-1K | 600 | 680 | 1100 | 2080 | 1210 | 1100 |
| 200-1K | 750 | 865 | 1360 | 2590 | 1500 | 1360 |
| 200-1K | 1000 | 1150 | 1800 | 3420 | 2000 | 1800 |
| 200-1K | 1250 | 1400 | 2250 | 4275 | 2500 | 2250 |
| 200-1K | 1500 | 1690 | 2700 | 5070 | 3000 | 2700 |
| 200-500 | 2000 | 2250 | 3600 | 6780 | 4000 | 3600 |
| 200-500 | 2500 | 2810 | 4650 | 8875 | 4950 | 4650 |
| 200-500 | 3000 | 3500 | 5750 | 10900 | 6350 | 5750 |
| 200-500 | 3500 | 3900 | 6580 | 12500 | 7250 | 6580 |
| 200-500 | 4000 | 4520 | 7650 | 14500 | 8400 | 7650 |
| 200-500 | 5000 | 5550 | 9550 | 18100 | 10500 | 9550 |

根據正常連續操作，裝料密實，第二爐次以後的熔解量。

Based on a nominal furnace size for second heat when lining is hot. Charge is dense and bus runs proper.

輸入電源：

Power input: 3 Phase Voltage: 380-600 VAC (50/60HZ) 依本公司規定指定電壓

Voltage: According to our Stipuation, use supply voltage rating.

爐容量：

Furnace capacity: 5kg~10,000kg

本公司保留進步性，改善設計變更的權利，主機與配合供應以合約為準。

The manufacturer reserves the right for improvements, slteration of designs for betterment.

The power unit and accssories shall be supplied according to the final agreement.

星 歲 機 電 股 份 有 限 公 司



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